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## SELF-CENTERING STEERING SYSTEM

### Background of the Invention

#### Technical Field

The present invention relates to a steering system for a vehicle, and more specifically to a system that is self-centering upon the occurrence of a predetermined operating condition, such as the cessation of operation of an electric drive motor of the system.

#### Description of the Prior Art

U.S. Patent No. 6,019,026 discloses a hydraulic power assist rear wheel steering system with a self-centering feature that sets the rear wheels in a straight ahead position upon failure of the system.

U.S. Patent No. 4,846,606 discloses an electric power assist rear wheel steering system including a rack and pinion gearset.

U.S. Patent No. 4,683,971 discloses an electric power assist rack and pinion steering system with a center takeoff. The steering system includes a rack and pinion gearset.

5 U.S. Patent No. 4,811,813 also discloses an electric power assist rack and pinion steering system with a center takeoff.

#### Summary of the Invention

The present invention is a steering system for a vehicle having opposite first and second steerable wheels. The steering system comprises a housing having first and second end portions and an intermediate portion. A steering member having a longitudinal central axis is supported in a chamber in the housing for axial movement relative to the housing. A piston fixed for movement with the steering member has first and second opposite end faces. A first spring member engages the first end face of the piston member and biases the piston member and thereby the steering member in a first axial direction toward a straight ahead position. A second spring member engages the second end face of the piston member and biases the piston member and thereby the steering member in a second axial direction opposite the

first axial direction toward the straight ahead position. First steering linkage is connected with the piston member for transmitting movement of the piston member to the first steerable wheel. Second steering linkage is 5 connected with the piston member for transmitting movement of the piston member to the second steerable wheel.

**Brief Description of the Drawings**

Further features and advantages of the present 10 invention will become apparent to those skilled in the art to which the present invention relates from a reading of the following detailed description with reference to the accompanying drawings, in which:

Fig. 1 is a top plan view, partially in section, of 15 a vehicle rear axle and rear wheels including a steering system in accordance with the present invention, shown in a centered or straight ahead condition;

Fig. 2 is a view similar to Fig. 1 showing the steering system of Fig. 1 in a turning condition;

20 Fig. 3 is an enlarged view of a portion of the steering system of Fig. 1, shown in the centered or straight ahead condition;

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Fig. 4 is a view similar to Fig. 3 showing the system portion in a turning condition;

Fig. 5 is an enlarged view of an electric motor drive portion of the steering system of Fig. 1;

5 Fig. 6 is a sectional view taken along line 6-6 of Fig. 5;

Fig. 7 is a view similar to Fig. 1 of a steering system in accordance with a second embodiment of the invention, shown in a centered or straight ahead 10 condition;

Fig. 8 is an enlarged view of a portion of the steering system of Fig. 7, shown in the centered or straight ahead condition;

Fig. 9 is a view similar to Fig. 8 showing the 15 system portion in a turning condition;

Fig. 10 is a view similar to Fig. 1 of a steering system in accordance with a third embodiment of the invention, shown in a centered or straight ahead condition;

20 Fig. 11 is an enlarged view of a portion of the steering system of Fig. 10, shown in the centered or straight ahead condition;

Fig. 12 is a view similar to Fig. 11 showing the system portion in a turning condition; and

Fig. 3 is a sectional view of the steering system of Figs. 10-12, taken along line 13-13 of Fig. 11.

**Detailed Description of the Invention**

The present invention relates to a steering system  
5 for a vehicle, and more specifically to a system that is self-centering upon the occurrence of a predetermined operating condition. The present invention is applicable to various steering system constructions. As representative of the present invention, Fig. 1  
10 illustrates a steering system 10 for steering left and right rear wheels 12 and 14 of a vehicle 16. The present invention is applicable to other types of steering systems, for example, steering systems for steering front wheels of a vehicle.

15 The steering system 10 includes a housing 20. In the illustrated embodiment, the housing 20 is an axle of the vehicle. Specifically, the axle 20 in the illustrated embodiment is a rear axle of the vehicle 16.

The axle 20 is of the "solid axle" configuration and  
20 has a tubular, cylindrical configuration centered on an axis 22. It should be understood that the axle 20 could have a different configuration. The axle 20 comprises a cylindrical wall 24 including parallel, cylindrical inner

and outer side surfaces 26 and 28. The axle 20 defines an internal chamber 30. The axle 20 is illustrated as being made from several pieces joined end to end, but could be made as one piece.

5       The axle 20 has first and second end portions 32 and 34 shown schematically at. The first end portion 32 of the axle 20, or left end portion, supports the left rear wheel 12 of the vehicle 16. The vehicle includes one or more control arms or other suspension portions 36  
10      that connect the wheel 12 with the end portion 32 of the axle 20.

The second end portion 34 of the axle 20, or right end portion, supports the right rear wheel 14 of the vehicle 16. The vehicle 16 includes one or more control  
15      arms or other suspension portions 38 that connect the wheel 14 with the end portion 34 of the axle 20.

The vehicle also includes left and right springs 40 and 42 connected with the axle 20 that support the axle and the wheels 14 and 16 for vertical movement relative  
20      to the vehicle body. Thus, the axle 20 is a device that extends across the vehicle 16 from left to right, and is suspended by the vehicle springs 40 and 42, and supports the left and right wheels 14 and 16.

The axle 20 has an intermediate portion 50 located between the first and second end portions 32 and 34. The axle 20 has a takeoff opening 52 (Fig. 3) in the intermediate portion 50. In the illustrated embodiment, 5 the takeoff opening 52 is a longitudinally extending slot. The takeoff opening 52 communicates with the chamber 30 in the axle 20.

The axle 20 includes first and second internal spring supports 54 and 56 fixed in the chamber 30 on 10 either side of the slot 52. The spring supports 54 and 56 are members that can transmit force from internal springs (described below) of the steering system 10 to the axle 20. The spring supports 54 and 56 may be formed as one piece with the axle 20, or may be separate pieces 15 fixed to the axle 20.

The first spring support 54 is an annular member that extends across the chamber 30 at the location of the first spring support. The first spring support 54 has a central opening 58. The second spring support 56 is a 20 disc-shaped member that extends across the chamber 30 at the location of the second spring support. The spring supports 54 and 56 may be formed as part of and as one piece with, or separately from, the axle 20.

The axle 20 also has a belt opening 60. The belt opening 60 is disposed in the intermediate portion 50, axially outward of the first spring support 54. The belt opening 60 is spaced axially from the takeoff opening 52.

5       The steering system 10 includes an actuator or steering member 66. The steering member 66 is located in the chamber 30 in the axle 20. The steering member 66 has an elongate, rod-like configuration. The steering member 60 is not as long as the axle 20. The steering  
10 member 66 is supported in the intermediate portion 50 of the axle 20 for axial movement relative to the axle.

At one end the steering member 66 has a screw thread portion 70 with an external screw thread 72. The belt opening 60 in the axle 20 is located radially outward of the screw thread portion 70 of the steering member 66.  
15      The opposite end portion 74 of the steering member 66 does not have a screw thread on it, but is cylindrical in configuration. There are no rack teeth on the steering member 66.

20       The steering system 10 includes structure (not shown) for preventing the steering member 66 from rotating in the axle 20. For example, the axle 20 and the steering member 66 may have cooperating flats that block rotation of the steering member in the axle.

The steering system 10 includes an electric motor drive assembly 76 shown schematically in Figs. 5 and 6. The drive assembly 76 includes an electric motor 78 supported on the axle 20. The motor 78 is located 5 outside of the axle 20, that is, not in the chamber 30 in the axle. The drive assembly 76 is located radially outward of the belt opening 60 in the axle 20. It should be understood that the present invention is applicable to other types of electric motor drives, including ones 10 located in the axle.

The motor 78 has a stator 80 supplied with current through lead wires 81. The stator 80 extends around a rotor 82. An output shaft 84 is fixed for rotation with the rotor 82. External gear teeth may be formed on the 15 shaft 84 itself or, as in the illustrated embodiment, on a gear 86 fixed for rotation with the shaft 84.

The drive assembly 76 also includes an internally toothed drive belt 88. The drive belt 88 is trained around the gear 86 on the output shaft 84 of the 20 motor 78. The drive belt 88 extends through the belt opening 60 in the axle 20 and into the chamber 30 in the axle.

The steering system 10 further includes a ball nut 90 located in the chamber 30 in the axle 20. The

ball nut 90 is fixed axially in the axle 20 but is free to rotate in the axle 20. The ball nut 90 is supported by bearings 92 for rotation in the chamber 30. The ball nut 90 is associated with the screw thread portion 70 of 5 the steering member 66. Specifically, the ball nut 90 is threaded on the screw thread portion 70 of the steering member 66. The ball nut 90 supports the one end of the steering member 66 in the axle 20.

The ball nut 90 is externally toothed and the drive 10 belt 88 is trained around the ball nut. As a result, the ball nut 90 is drivingly connected with the electric motor 78, so that the ball nut 90 rotates about the axis 20 upon actuation of the motor 78, through force transmitted by the drive belt 88.

15 The steering system 10 includes a takeoff assembly 98 (Figs. 3 and 4). The takeoff assembly 98 includes a carriage or piston member or piston 100. The piston 100 in the illustrated embodiment is a cylindrical metal member supported in the intermediate portion 50 of 20 the axle 20 for axial sliding movement relative to the axle. The piston 100 has a cylindrical, axially extending outer side surface 102 that extends between first and second, radially extending, opposite end surfaces or end faces 104 and 106. The piston 100 has a

locking pin opening 112 in the outer surface 102. The locking pin opening 112 is presented radially outward, at a location diametrically opposite the slot 52.

A threaded bore 116 extends through the end face 106 5 and into the interior of the piston 100. A threaded inner end portion 118 of the steering member 66 is screwed into the bore 116 in the piston 100. As a result, the piston 100 is fixed for sliding movement with the steering member 66 in the axle 20. In addition, the 10 piston 100 supports the steering member 66 in the chamber 30 in the axle 20. Alternatively, the piston 100 can be formed as one piece with the steering member 66, as shown in Fig. 4.

Two bolts 120 and 122 extend radially through the 15 slot 52 in the axle 20 and are screwed into the piston 100. A first steering linkage, such as a left tie rod 124, is connected with the bolt 120. A second steering linkage, such as a right tie rod 126, is connected with the other bolt 122. The left and right 20 tie rods 124 and 126 connect the left and right rear wheels 12 and 14 with the piston 100, so that axial movement of the piston 100 in the axle 20 results in steering movement of the rear wheels 12 and 14.

The steering system 10 includes first and second centering springs 130 and 132. The first spring 130 is a cylindrical compression spring made of wire having a circular cross-sectional configuration. (Although the 5 springs 130 and 132 are illustrated as being metal compression springs, it should be understood that they could be other types of springs, or other types of biasing members.)

The first spring 130 extends between and engages the 10 end surface 104 of the piston 100 and the second spring support 56 on the axle 20. The first spring 130 acts between the piston 100 and the axle 20 to bias the piston in a direction to the right as viewed in Fig. 2.

The second spring 132 is a cylindrical compression 15 spring made of wire having a circular cross-sectional configuration. The second spring 132 engages and extends between the end surface 108 of the piston 100 and the first spring support 54 on the axle 20. The second spring 132 acts between the piston 100 and the axle 20 to 20 bias the piston in a direction to the left as viewed in Fig. 2.

Thus, the biasing force of the second spring 132 acts on the piston 100 in a direction opposite the biasing force of the first spring 130. The combined

resultant force of the first and second springs 130 and 132 acts to move the piston 100 and thus the steering member 66 to a centered or straight ahead position as shown in Figs. 1 and 3, in the absence of motive force 5 applied to the steering member by the electric motor drive assembly 76 or other forces.

The steering system 10 includes a locking mechanism 140 (Figs. 3 and 4). The locking mechanism 140 includes a solenoid 142. The solenoid 142 is mounted on 10 the axle 20, diametrically opposite the takeoff opening 52. The solenoid 142 has a locking pin 144 that is movable in a direction toward the axis 20 upon de-energizing of the solenoid. A pin opening 146, in the axle 20, enables the locking pin 144 to move into the 15 chamber 30 in the axle 20 when the solenoid 142 is de-energized.

When the piston 100 is in the centered or straight ahead position, the locking pin opening 112 in the piston 100 is aligned with the pin opening 146 in the 20 axle 20. In this condition, the locking pin 144 of the solenoid 142 is selectively movable into the locking pin opening 112 in the piston 100 to block movement of the piston in the axle 20. In this circumstance, if the solenoid 142 is energized by electric current over lead

wires 148, the locking pin 144 is held out of the locking pin opening 112 in the piston 100, and the piston and steering member 66 are movable axially in the axle 20.

The steering system 10 includes a motor control system shown schematically at 150. The motor control system 150 includes the vehicle steering wheel 152. A transducer 154 is connected to the steering column 156 so as to measure the steering angle, and the transducer output is supplied to a controller 158. The controller 158 in turn provides appropriate control signals to the electric motor 78 over the lead wires 81. The controller 158 may alternatively, or in addition, receive inputs from, for example, a vehicle speed sensor, and/or a lateral acceleration sensor, and/or a yaw angular velocity sensor.

In normal operation of the steering system 10, the motor 78 is actuatable by the motor control system 150 to effect steering movement of the rear wheels 12 and 14. When the motor 78 is energized, the output shaft 84 of the motor rotates, transmitting motive force through the drive belt 88 to the ball nut 90. The ball nut 90 rotates, causing the steering member 66 to move axially in the housing 20. The force of movement of the steering member 66 is transmitted through the piston 100, and the

bolts 120 and 122, into the tie rods 124 and 126. The tie rods 124 and 126 cause the rear wheels 12 and 14 to pivot in the desired steering action.

There may be instances when the steering system 10 enters a non-driving condition, that is, in which the electric motor drive assembly 76 does not control the steering position of the rear wheels 12 and 14. For example, a component of the motor control system 150, or the motor 78 itself, may be damaged or fail to function as intended, so that proper driving force is no longer provided to the steering member 66. Alternatively, the vehicle 16 may be turned off, de-energizing the motor 78. In these instances of cessation of operation of the electric motor drive assembly 76, it is desirable to move the rear wheels 12 and 14 into the straight ahead condition.

When the system 10 enters such a non-driving condition, the motor control system 150 de-energizes the solenoid 142. As a result, the locking pin 144 of the solenoid 142 moves through the pin opening 146 in the housing 20 and into engagement with the piston 100.

If the wheels 12 and 14 happen to be in the straight ahead position when this occurs, the locking pin opening 112 in the piston 100 is aligned with the pin

opening 146 in the housing 20. The locking pin 144 of the solenoid 142 moves through the pin opening 146 in the housing 20 and into the locking pin opening 112 in the piston 100. The engagement of the locking pin 144 in the 5 piston 100 locks the wheels 12 and 14 in the straight ahead condition, as desired.

On the other hand, if the wheels 12 and 14 are not in a straight ahead position when the system 10 enters a non-driving condition, the locking pin opening 112 in the 10 piston 100 is not aligned with the pin opening 146 in the housing 20. Thus, the locking pin 144 of the solenoid 142 moves through the pin opening 146 in the housing 20 and into engagement with the outer side surface 102 of the piston 100. The combined force of the 15 first and second springs 130 and 132 acts to move the piston 100 and thereby the steering member 66 toward the straight ahead position as shown in Figs. 1 and 3. This movement of the steering member 66 might be abrupt, and it is desirable to dampen it.

20 The motor control system 150 is operative to dampen this movement. Specifically, such axial movement of the steering member 66 causes the ball nut 90 to rotate in response. The rotation of the ball nut 90 is transmitted

through the drive belt 88 into the electric motor 78, causing the rotor 82 of the electric motor to rotate.

The motor control system 150 is arranged so that when the non-driving condition occurs, a circuit is 5 completed across the stator 80 of the motor 78. As a result, this rotation of the rotor 82 generates back EMF in the motor 78 that resists the turning of the rotor 82. The faster the rotor 82 turns, the greater is the amount 10 of resistive force (back EMF). This resistive force acts to slow the rate of movement of the steering member 66 back to the straight ahead position. Thus, the motor 78 acts as a speed limiter on the return centering movement of the steering member 66.

Figs. 7-9 illustrate a steering system 10a in 15 accordance with a second embodiment of the invention, in which the takeoff assembly is centered by one spring, not by two springs. The steering system 10a is similar in construction to the steering system 10 (Figs. 1-6), and parts that are the same or similar, or that have similar 20 functions, are given the same reference numerals with the suffix "a" attached.

In the steering system 10a, the steering member 66a (Fig. 7) is fixedly secured to the right hand end (as viewed in the drawings) of the piston 100a. An extension

- portion 160 of the steering member 66a is fixedly secured to the opposite end of the piston 100a and projects from the piston in a direction away from the belt drive assembly 76a. Left and right stops 161 and 162 are fixed 5 to the steering member portion 160 at spaced locations. The stops 161 and 162 may be snap rings that fit into grooves formed in the surface of the steering member portion. The stops 161 and 162 may be formed in another manner.
- 10 When the steering system 10a is in the straight ahead condition shown in Figs. 7 and 8, the steering member stops 161 and 162 (Fig. 8) are located radially inward of a corresponding pair of left and right stops 164 and 166 on the housing 20a. The housing 15 stops 164 and 166 also may be formed by snap rings received in grooves in the inner surface of the tubular housing, or in another manner. The housing stops 164 and 166 have an inside diameter large enough to allow the steering member stops 161 and 162 to pass freely through 20 the housing stops upon axial movement of the steering member 66a relative to the housing 20a.

A single spring 170, and a pair of spring end caps 172 and 174, are located on the steering member portion 160, between the steering member stops 161

- and 162. The spring 170 is a compression spring having a first end portion 176 received in the left spring end cap 172, and an opposite second end portion 178 received in the right spring end cap 174. The left spring end cap 172 is crimped on the first end portion 176 of the spring 170 and is thus movable with the first end portion of the spring. The right spring end cap 174 is crimped on the second end portion 178 of the spring 170 and is thus movable with the second end portion of the spring.
- 5 The steering member portion 160 extends axially through the open center of the spring 170 and through the spring end caps 172 and 174.
- The inner and outer diameters of the spring end caps 172 and 174 are selected so that they are captured
- 10 between the steering member stops 161 and 162 and also between the housing stops 164 and 166. Specifically, the outer diameter of the spring end caps 172 and 174 is greater than the inner diameter of the housing stops 164 and 166. As a result, the spring end caps 172 and 174
- 15 can not move axially out of the space between the housing stops 164 and 166. Therefore, the spring 170 can not move axially out of the space between the housing stops 164 and 166.
- 20

Also, the inner diameter of the spring end caps 172 and 174 is less than the outer diameter of the steering member stops 161 and 162. As a result, the spring end caps 172 and 174 can not move axially out of the space 5 between the steering member stops 161 and 162. Therefore, the spring 170 can not move axially out of the space between the steering member stops 161 and 162.

The spring 170 is compressible between the steering member stops 161 and 162 and the housing stops 164 and 166. For example, Fig. 8 illustrates a centered 10 condition of the steering system 10a, and Fig. 9 illustrates an off-center condition of the steering system 66a. In the off-center condition shown in Fig. 9, the steering member 66a is moved axially to the left (as 15 viewed in Fig. 9) relative to the housing 20a by steering force applied by the belt drive assembly 76a. The right steering member stop 162 pushes on the right spring end cap 174 and compresses the spring 170 axially against the left housing stop 164. The right spring end cap 174 and 20 the right end portion 178 of the spring 170 are moved away from the right housing stop 166. The biasing force of the spring 170 resists but does not prevent the movement of the steering member 66a in the leftward direction.

If the steering force applied to the steering member 66a by the belt drive assembly 76a is, thereafter, terminated, the biasing force of the compressed spring 170 causes the right spring end cap 174 to push 5 against the right steering stop 162. This force is transmitted to the steering member 66a and moves the steering member back toward the centered condition shown in Figs. 7 and 8. The centering movement of the steering member 66a stops when the right spring end cap 174 10 engages the right housing stop 166. In this position, the steering member 66a is centered in the axle (housing 20a), so that the steerable wheels 12a and 14a do not impart steering force to the vehicle 16a.

If the steering member 66a is moved axially to the 15 right (as viewed in Fig. 11) relative to the housing 20a, the left steering member stop 161 pushes on the left spring end cap 172 and compresses the spring 170 axially against the right housing stop 166. The left spring end cap 172 and the left end portion 176 of the spring 170 20 are moved away from the left housing stop 164. The biasing force of the spring 170 resists but does not prevent the movement of the steering member 66a in the rightward direction.

- Figs. 10-13 illustrate a steering system 10b in accordance with a second embodiment of the invention. In the steering system 10b, as in the steering system 10a, the takeoff assembly is centered by one spring, not by 5 two springs. The steering system 10b is similar in construction to the steering system 10a (Figs. 7-9), and parts that are the same or similar, or that have similar functions, are given the same reference numerals with the suffix "b" used.
- 10       In the steering system 10b, the steering member 66b is fixedly secured to the right hand end (as viewed in the drawings) of the piston 100b. An extension portion 160b of the steering member 66b is fixedly secured to the opposite end of the piston 100b and 15 projects from the piston in a direction away from the belt drive assembly 76b.

The steering member portion has a pair of grooves, or slots, 180 and 182 in its outer surface 184. The slots 180 and 182 extend axially along the steering 20 member surface 184 at diametrically opposite locations. The right hand end (as viewed in Figs. 11 and 12) of the one slot 180 is defined by a stop surface 186 on the steering member portion 160b. The opposite left hand end (as viewed in Figs. 11 and 12) of the slot 180 is defined

by a stop surface 188 on the steering member portion 160b. Similarly, the other slot 182 has stop surfaces (not shown) that define its right and left hand ends.

5 A single spring 170b, and a pair of spring end caps 172b and 174b, are located on the steering member portion 160b, between the stop surfaces 186 and 188 on the steering member. The spring 170b is a compression spring having a first or left end portion 176b received  
10 in the left spring end cap 172b, and an opposite second or right end portion 178b received in the right spring end cap 174b.

The right spring end cap 174b (Fig. 13) is an assembly of two cap halves 190 and 192 fastened together  
15 on the right end portion 178b of the spring 170b with a pair of screws 194 (shown only in Fig. 13). The right spring end cap 174b is movable with the first end portion 178b of the spring 170b. Each one of the cap halves 190 and 192 includes a respective rib or pin 196  
20 that projects radially inward toward the axis 22b. When the right spring end cap 174b is fitted on the steering member 66b, the rib 196 on the one cap half 190 fits into the one slot 180 on the steering member, and the rib on the other cap half 190 fits into the other slot 182 on

the steering member. The ribs 196 are engageable with the stop surfaces 186 on the right end of the slots 180 and 182, to limit movement of the spring 170b in a direction to the right as viewed in Fig. 12.

5       The left spring end cap 172b, similarly, is a two part assembly fastened on the left end portion 176b of the spring 170b with a pair of screws (not shown). The left spring end cap 172b is thus movable with the left end portion 176b of the spring 170b. The left spring end  
10      cap 172b has two ribs (not shown) that are received in the slots 180 and 182 on the steering member 66b. The ribs are engageable with the stop surfaces at the left ends of the slots 180 and 182, to limit movement of the spring 170b in a direction to the left as viewed in  
15      Fig. 12. The spring 170b normally acts with an axially outwardly directed force to urge the left and right spring end caps 172b and 174b against the stop surfaces 188 and 186, respectively.

20      The housing 20b has a widened portion 200 for receiving the assembly of the spring 170b and the end caps 172b and 174b. The housing 20b has a housing stop surface 202 that defines one end of the widened portion 200. A spanner nut 204 is screwed into the housing 20b at the opposite end of the widened

portion 200. The assembly of the spring 170b and the end caps 172b is captured between the spanner nut 204, on the one end, and the housing stop surface 202, on the other end. The spanner nut 204 thus acts as a housing stop portion opposite the stop surface 202. The steering system 10b may also include a bearing or bushing (not shown) for supporting the steering member portion 66b for movement relative to the housing 20b and for blocking rotation of the steering member relative to the housing.

The spring 170b is compressible between the steering member stop surfaces 186 and 188 and the housing stop portions 202 and 204. Fig. 11 illustrates a centered condition of the steering system 10b, and Fig. 12 illustrates an off-center condition of the steering system. In the off-center condition shown in Fig. 12, the steering member 66b is moved axially to the left (as viewed in Fig. 12) relative to the housing 20b by steering force applied by the belt drive assembly 76b. The stop surfaces at the right ends of the slots 180 and 182 in the steering member 66b, including the stop surface 186, push on the right spring end cap 174b and compress the spring 170b axially against the left spring end cap 172b. The right spring end cap 174b and the right end portion 178b of the spring 170b move, with the

steering member 66b, away from the right housing stop surface 202. The biasing force of the spring 170b resists but does not prevent the movement of the steering member 66b in the leftward direction.

- 5        If the steering force applied to the steering member 66b by the belt drive assembly 76b is, thereafter, terminated, the biasing force of the compressed spring 170b causes the right spring end cap 174b to push against the right stop surfaces on the steering member 66b, including the stop surface 186. This force is transmitted to the steering member 66b and moves the steering member back toward the centered condition shown in Fig. 11. The centering movement of the steering member 66b stops when the right spring end cap 174b engages the right housing stop surface 202. In this position, the steering member 66b is centered in the axle (housing 20b), so that the steerable wheels 12b and 14b do not impart steering force to the vehicle 16b.

- 15      If the steering member 66b is moved axially to the right (as viewed in Fig. 11) relative to the housing 20b, the left steering member stop surfaces, including the stop surface 188, push on the left spring end cap 172b and compress the spring 170b axially against the right spring end cap 174b and the right housing stop

surface 202. The left spring end cap 172b and the left end portion 176b of the spring 170b move with the steering member 66b away from the left housing stop (spanner nut 204). The biasing force of the spring 170b

5 resists but does not prevent movement of the steering member 66b in the rightward direction.

From the above description of the invention, those skilled in the art will perceive improvements, changes and modifications in the invention. For example, features of one embodiment may be combined with features of another embodiment, as suitable. Such improvements, changes and modifications within the skill of the art are intended to be covered by the appended claims.